



COLD WEATHER SOLVENT CEMENTING

Joining PVC Plastic Pipe In Cold Weather

Working in freezing temperatures is difficult, if unavoidable. Red Hot Blue Glue® is the finest available for extreme conditions.

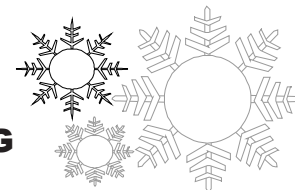
Red Hot Blue Glue® has EXCELLENT COLD WEATHER STABILITY for virtually all practical applications.

GOOD JOINTS CAN BE MADE WITH RED HOT BLUE GLUE® AT BELOW FREEZING

By following our standard instructions and using a little extra care and patience, successful solvent cemented joints can be made at temperatures even as low as 10° F. In cold weather, solvents penetrate and soften the plastic surfaces more slowly than in warm weather. Also, the plastic is more resistant to solvent attack. Therefore, it becomes even more important to pre-soften surfaces with Purple Primer. Longer cure times are also necessary. The cure schedules printed in our technical brochure allow a wide margin for safety, but for colder weather, more time should be allowed.



KEYS TO COLD WEATHER SOLVENT CEMENTING



1. Prefabricate as much of the system as is possible in a heated and ventilated work area.
2. Store cements and primers in a warm area when not in use and make sure they remain fluid. Store fittings in a warmer area if possible as well.
3. Take special care to remove dirt, moisture including ice and snow from the surfaces to be joined.
4. Use primer to soften the joining surfaces before applying cement. More than one application may be necessary. Aggressively "Scrub" primer into pipe surface until milky.
5. Be sure to apply solvent cement " male-female-male" sequentially-per directions on can.
6. Wipe-off excess cement and solvent bead.
7. Allow a longer cure period before the system is used.
8. Read and follow all of our directions carefully before installation.

Red Hot Blue Glue® is formulated for use in all applications including cold or wet conditions.

**THE WORSE THE CONDITIONS, THE MORE IMPORTANT
IT IS TO HAVE QUALITY INSTALLATION!!**



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